

SECTION 230000
GENERAL PROVISIONS FOR MECHANICAL WORK

PART 1 - GENERAL**1.01 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Requirements of this Section apply to work in every Section of Division 23 equally as if incorporated therein.

1.02 WORK INCLUDED

- A. Work included in Division 23 - Mechanical: Materials, equipment, fabrication, installation, and tests in conformity with applicable codes and authorities having jurisdiction for Mechanical Work covered by all sections within this Division.

1.03 SCOPE

- A. Division of the Specification into sections is for the purpose of simplification alone. Responsibility for the work of various trades shall rest with the Contractor. Various sections of this Division are related to each other as well as the mechanical drawings. Examine all drawings and read all applicable parts of the project manual in order to ensure complete execution of all work in this Division, coordinating where required with other trades in order to avoid conflicts.
- B. These specifications and accompanying drawings are intended to cover the furnishing of all labor, materials, equipment and services necessary for the complete installation and acceptable performance of the mechanical systems. Small items of material, equipment and appurtenances not mentioned in detail or shown on the drawings, but necessary for complete and operating systems shall be provided by this contractor without additional charge to the Owner and shall be included under this contract.
- C. In general, specifications establish the quality of material, equipment and workmanship. The contract documents are intended to secure for the Owner, a first-class installation in every respect. Labor shall be performed by skilled mechanics, and the entire facility, when delivered to the Owner, shall be ready for satisfactory and efficient operation.
- D. The Contractor shall carefully examine the drawings and specifications before accepting the contract. He shall call attention to any changes or additions which, in his opinion, are necessary to make possible the fulfillment of any guarantee called for by these specifications; failing which, it shall be deemed that he has accepted full responsibility for all such guarantees.
- E. The contractor shall put his work in place as fast as is reasonably possible. He shall, at all times, keep a competent foreman in charge of the work, to make decisions necessary for the diligent advancement of the work. The Contractor shall facilitate the inspection of the work by the Owner's Representative.
- F. The Contractor shall coordinate all work in the building in order to facilitate intelligent execution of the work. He shall also remove any rubbish as expeditiously as possible.
- G. Materials or products specified herein and/or indicated on the drawings by trade's names, manufacturer's names, model number or catalog numbers establish the quality of materials or products to be furnished. Model numbers are to be confirmed by the manufacturer to provide required capacities and material to meet the specifications and design intent. In no instance shall an obsolete, incomplete or inaccurate trade name, manufacturer name, model number or catalog number indicated on the drawings, result in additional charges to the owner.
- H. Points of connection or continuation of work under this contract are so marked on drawings or herein specified. In case of any doubt as to the required exact location of such points, the Owner's Representative shall decide and direct.
- I. The plumbing contractor shall provide water services to within two (2) feet of HVAC equipment requiring same, and shall terminate service with a shutoff valve. The mechanical contractor shall make the final connection to the equipment.

1.04 REFERENCE STANDARDS, CODES AND REGULATIONS

- A. Requirements of Regulatory Agencies:
1. Nothing contained in these specifications or shown on the drawings shall be construed to conflict with any State or local laws, ordinances, rules and regulations, the UL and NFPA regulations. The Contractor shall make all changes required by the enforcing authorities. Where alterations to and / or deviations from the Contract Documents are required by the authorities having jurisdiction, report the requirements to the Engineer and secure acceptance before work is started. All such changes shall be made in a manner acceptable to the Engineer and shall be made without cost to the Owner.
 2. When drawings or specifications exceed requirements of applicable laws, ordinances, rules and regulations, comply with documents establishing the more stringent requirement. All work shall be done in full conformity with the requirements of all authorities having jurisdiction. Installation shall be made in compliance with all applicable regulations, and utility company rules, all of which shall be considered a part of this specification and shall take precedence in the order of listing.
 3. It is not the intent of drawings or specifications to repeat requirements of codes except where necessary for completeness in individual sections.
- B. Published specifications, standards, tests or recommended method of trade, industry or governmental organizations as listed below apply to all work in this Division, in addition to other standards which may be specified in individual sections:
1. Associated Air Balance Council
 2. Air Diffuser Balance Council
 3. Air Moving and Conditioning Association
 4. American Gas Association
 5. American National Standards Institute
 6. Air Conditioning and Refrigeration Institute
 7. American Society of Heating, Refrigeration and Air Conditioning Engineers
 8. American Society of Mechanical Engineers
 9. American Society for Testing and Materials
 10. Cast Iron Soil Pipe Institute
 11. ETL Testing Laboratories
 12. Factory Mutual Engineering and Research Corporation
 13. National Standard Plumbing Code
 14. National Electrical Manufacturer's Association
 15. National Fire Protection Association
 16. National Board of Fire Underwriters
 17. National Electric Code
 18. Occupational Safety and Health Administration
 19. Plumbing Drainage Institute
 20. Sheet Metal & Air Conditioning Contractors National Association
 21. Underwriters Laboratories, Inc.
- C. Furnish and file with the proper authorities, all drawings required by them in connection with the work. Contractor shall secure and obtain all approvals, permits, licenses and inspections and pay all legal and proper fees and charges in this connection, before commencing work in order to avoid delays during construction. He shall deliver the official records of the granting of the permits, etc., to the Owner's Representative.

1.05 QUALITY ASSURANCE

- A. All equipment and accessories to be the product of a manufacturer regularly engaged in its manufacture.
- B. Supply all equipment and accessories new and free from defects.
- C. Supply all equipment and accessories in compliance with the applicable standards listed in Article 1.4 of this section with all applicable national, state and local codes.

- D. All items of a given type shall be the product of same manufacturer.

1.06 DESCRIPTION OF BID DOCUMENTS

- A. Specifications:
1. Specifications, in general, describe quality and character of materials and equipment.
 2. Specifications are of simplified form and include incomplete sentences.
 3. Words or phrases such as "The Contractor shall", "shall be", "furnish", "provide", "a", "an", "the", and "all" may have been omitted for brevity.
- B. Drawings: Mechanical drawings under this contract are made a part of these specifications. Deviations from these specifications as noted below must have the approval of the Engineer or Construction Manager without an increase in contract price.
1. The drawings shall be considered as being diagrammatic and for bidding purposes only. Intention is to show size, capacity, approximate location, direction and general relationship of one work phase to another, but not exact detail or arrangement. The attention of the contractor is called to the fact that while these drawings are generally to scale and are made as accurately as the scale will permit, all critical dimensions shall be determined in the field. They are not to be considered as erection drawings.
 2. The drawings do not indicate every fitting, elbow, offset, valve, etc. which is required to complete the job. Contractor shall prepare field erection drawings as required for the use of his mechanics to insure proper installation.
 3. Scaled and figured dimensions are approximate and are for estimating purposes only. Indicated dimensions are limiting dimensions.
 4. Before proceeding with work check and verify all dimensions in field.
 5. Assume all responsibility for fitting of materials and equipment to other parts of equipment and structure.
 6. Make adjustments that may be necessary or requested in order to resolve space problems, preserve headroom, and avoid architectural openings, structural members and work of other trades.
 7. For exact locations of building elements, refer to dimensional Architectural/Structural drawings.
- C. Description of systems: Provide all materials to provide functioning systems in compliance with performance requirements specified, and any modifications resulting from reviewed shop drawings and field coordinated drawings.
1. Installation of all systems and equipment is subject to clarification as indicated in reviewed shop drawings and field coordination drawings.
- D. Do not use equipment exceeding dimensions indicated or equipment or arrangements that reduce required clearances or exceed specified maximum dimensions.
- E. If any part of Specifications or Drawings appears unclear or contradictory, apply to Architect for his interpretation and decision as early as possible, including during bidding period.
1. Do not proceed with work without Engineer's decision.

1.07 EQUIPMENT MANUFACTURERS

- A. The first named manufacturer is used as the basis of design. Other named manufacturers are identified as equivalent manufacturers, not equivalent products. Naming other manufacturers does not necessarily imply conformance of any specific product with the written specifications.
- B. The contractor is required to verify that equipment and material to be used on the project meets the requirements of the specifications and will physically fit the available space, clearance and service requirements of the particular piece of equipment and include all pertinent information when he submits material for acceptance. Contractor shall also be responsible for and bear the cost of any modifications to openings available or anticipated as being available for rigging equipment to its final installation place. This shall include openings in exterior envelope, walls and roofs, interior walls, corridors, passage ways or door openings. Any on site dismantling and any reassembly of equipment made necessary by impediment to the rigging of said equipment shall be the sole responsibility of the contractor.

- C. Contract document indicates power and physical requirements based on the equipment manufacturer's data as first named. If equipment requiring more system capacity is furnished, the contractor shall be responsible for the cost associated with modifying the design and installation of associated services, including any redesign costs associated with the engineer's review.

1.08 DEFINITIONS

- A. "Provide": To supply, furnish, install and connect up complete and ready safe and regular operation of particular work referred to unless specifically noted.
- B. "Install": To erect, mount and connect complete with related accessories.
- C. "Supply", "Furnish": To purchase, procure, acquire and deliver complete with related accessories.
- D. "Work": Labor, materials, equipment, apparatus, controls, accessories, and other items required for proper and complete installation.
- E. "Piping": Pipe, tube, fittings, flanges, valves, controls, strainers, hangers, supports, unions, traps, drains, insulation, and related items.
- F. "Wiring": Raceway, fittings, wire, boxes and related items.
- G. "Concealed": Items referred to as hidden from normal sight, embedded in masonry or other construction, installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces, or in enclosures.
- H. "Exposed": Not installed underground or "concealed" as defined above.
- I. "Indicated", "Shown", or "Noted": As indicated, shown or noted on drawings or specifications.
- J. "Directed": Directed by Engineer.
- K. "Similar" or "Equal": Of base bid manufacture, equal in materials, weight, size, design, and efficiency of specified product.
- L. "Reviewed", "Satisfactory", or "Directed": As reviewed, satisfactory, or directed by or to Engineer.
- M. "Motor Controllers": Manual or magnetic starters (with or without switches), individual pushbuttons or hand-off-automatic (HOA) switches controlling the operation of motors.
- N. "Control or Actuating Devices": Automatic sensing and switching devices such as thermostats, pressure, float, electro-pneumatic switches and electrodes controlling operation of equipment.
- O. "Remove": Dismantle, demolish and take away from the site and dispose of in accordance with all applicable rules and regulations or, should the Owner so require, deliver to a location as designated by the Owner for the use of the Owner, at no additional costs to the Owner.
- P. "Replace": Remove existing and provide an equivalent product or material as specified.
- Q. "Extract (and Reinstall)": Carefully disassemble, dismantle existing, save or store where directed by the Owner, in such a manner as to preserve the existing condition and reinstall as indicated on the drawings or as described in the specifications.
- R. Where any device or piece of equipment is referred to in the singular number, such reference shall be deemed to apply to as many devices as are required to complete the installation.

1.09 JOB CONDITIONS

- A. This contractor shall investigate all conditions affecting his work and shall provide such offsets, fittings, valves, sheet metal work, etc., as may be required to meet conditions at the building.
- B. The contractor shall verify all measurements at the building site and shall be responsible for the correctness of same before ordering materials or before starting work of any Section.
 - 1. Report to Architect, in writing, conditions which will prevent proper provision of this work.
 - 2. Beginning work of any Section without reporting unsuitable conditions to Architect constitutes acceptance of conditions by Contractor.

3. Perform any required removal, repair or replacement of this work caused by unsuitable conditions at no additional cost to Owner.
- C. Piping and ductwork shall be concealed or run behind furring in finished spaces unless otherwise noted to be run exposed.
- D. Horizontal piping and ductwork not run below slabs on grade shall be run as close as possible to underside of roof or floor slab above and parallel to building lines. Maintain maximum headroom in all areas.
- E. Determine possible interference between trades before the work is fabricated or installed. The contractor must coordinate his work to insure that erection will proceed without such interference. Coordination is of paramount importance and no request for additional payment will be considered where such request is based upon interference between trades.
- F. Connections to Existing Work:
 1. Install new work and connect to existing work with minimum of interference to existing facilities.
 2. Temporary shutdowns of existing services:
 3. At no additional charges
 - a. At times not to interfere with normal operation of existing facilities.
 - b. Only with written consent of Owner.
 4. Maintain continuous operation of existing facilities as required with necessary temporary connections between new and existing work.
 5. Restore existing disturbed work to original condition.
- G. Removal, extraction and relocation of existing work.
 1. The work includes demolition or removal of all construction indicated or specified. All materials resulting from demolition work, except as indicated or specified otherwise, shall become the property of the Contractor and shall be removed from the site. Rubbish and debris shall be removed from the site daily unless otherwise directed so as to not allow accumulation inside or outside the building. Materials that cannot be removed daily shall be stored in areas specified by the Owner.
 2. Title to all materials and equipment to be demolished, excepting Owner salvage and historical items, is vested in the Contractor upon receipt of notice to proceed. The Owner will not be responsible for the condition, loss or damage to such property after notice to proceed.
 3. The Owner reserves the "Right of First Refusal" on all material for salvage. Material for salvage shall be stored as approved by the Owner. Salvage materials shall be removed from the site before completion of the Contract. Material for salvage shall not be sold on the site.
 4. Property of the Owner: Salvaged items remaining the property of the Owner shall be removed in a manner to prevent damage and packed or crated to protect the items from damage while in storage or during shipment and relocated by the contractor at no cost, to the Owners designated storage facility on the site. Containers shall be properly identified as to contents.
 5. Damaged Items: Items damaged during removal or storage shall be repaired or replaced to match existing.
 6. Disconnect, remove or relocate material, equipment, plumbing fixtures, piping and other work noted and required by removal or changes in existing conditions.
 7. Where existing pipes, conduits and/or ducts which are to remain prevent installation of new work as indicated, relocate, or arrange for relocation, of existing pipes, conduits, and/or ducts.
 8. Provide new material and equipment required for relocated equipment.
 9. Plug or cap active piping or ductwork behind or below finish.
 10. Do not leave long dead-end branches.
 - a. Cap or plug as close as possible to active line.
 11. Remove unused piping, ductwork and equipment.
 12. Dispose of unusable piping, ductwork and material.

1.10 CLEARANCE FROM ELECTRICAL EQUIPMENT

- A. Piping or ductwork:
 - 1. Prohibited, except as noted, in:
 - a. Electric rooms and closets.
 - b. Telephone rooms and closets.
 - c. Elevator machine rooms.
 - d. Electric switchboard room.
 - 2. Prohibited, except as noted, over or within 5 ft. of:
 - a. Transformers.
 - b. Substations.
 - c. Switchboards.
 - d. Motor control centers.
 - e. Standby power plant.
 - f. Bus ducts.
 - g. Electrical panels.
 - 3. Drip pans under piping:
 - a. Only where unavoidable and approved.
 - b. 18 gauge galvanized steel.
 - 1) With bituminous paint coating.
 - c. Reinforced and supported.
 - d. Watertight.
 - e. With 1-1/4 inch drain outlet piped to floor drain or service sink.

1.11 TEMPORARY FACILITIES

- A. Temporary facilities are not included within this Section.

1.12 SPECIAL TOOLS

- A. Furnish to Owner at completion of work:
 - 1. One set of any special tools required to operate, adjust, dismantle or repair equipment furnished under any section of the Division.
 - 2. "Special tools": those not normally found in possession of mechanics or maintenance personnel.
 - 3. One pressure grease gun for each type of grease required.
 - a. With adapters to fit all lubricating fittings on equipment.
 - b. Include lubricant for lubricated plug valves.

1.13 PRODUCT DELIVERY, HANDING AND STORAGE

- A. Provide adequate and secure storage facilities for materials and equipment during the progress of the work.
- B. Contractor shall be responsible for the condition of all materials and equipment employed in the mechanical installation until final acceptance by the Owner. Protect same from any cause whatsoever.
- C. Where necessary, ship in crated sections of size to permit passing through available space.
- D. Ship equipment in original packages, to prevent damaging or entrance of foreign matter.
- E. Handle and ship in accordance with manufacturer's recommendations.
- F. Provide protective coverings during construction.
- G. Replace at no expense to Owner, equipment or material damaged during storage or handling, as directed by Engineer.
- H. Tag all items with weatherproof tag, identifying equipment by name and purchase order number.
- I. Include packing and shipping lists.
- J. Adhere to special requirements as specified in individual sections.

1.14 PROTECTION OF MATERIALS

- A. Protect from damage, water, dust, etc., material, equipment and apparatus provided under this Division, both in storage and installed, until Notice of Completion has been filed.
- B. Provide temporary storage facilities for materials and equipment.
- C. Material, equipment or apparatus damaged because of improper storage or protection will be rejected.
 - 1. Remove from site and provide new, duplicate, material, equipment, or apparatus in replacement of that rejected.
- D. Cover motors and other moving machinery to protect from dirt and water during construction. Rotate moving equipment, shafts, bearings, motors etc. to prevent corrosion and to circulate lubricants.
- E. Protect premises and work of other Divisions from damage arising out of installation of work of this Division.
 - 1. Contractor shall be responsible for the replacement of all damaged or defective work, materials or equipment. Do not install sensitive or delicate equipment until major construction work is completed.
 - 2. Remove replaced parts from premises.
- F. Make good any damage to the work caused by floods, storms, accidents, acts of God, acts of negligence, strikes, violence or theft up to time of final acceptance by the Owner.
- G. Do not leave any mechanical work in a hazardous condition, even temporarily.

1.15 REVIEW OF CONSTRUCTION

- A. Work may be reviewed at any time by representative of the Engineer.
- B. Advise Architect and Engineer that work is ready for review at following times:
 - 1. Prior to backfilling buried work.
 - 2. Prior to concealment of work in walls and above ceilings.
 - 3. When all requirements of Contract have been completed.
- C. Neither backfill nor conceal work without Engineer's consent.
- D. Maintain on job a set of Specifications and Drawings for use by Engineer's representatives.

1.16 SCHEDULE OF WORK

- A. Arrange work to conform to schedule of construction established or required to comply with Contract Documents.
- B. In scheduling, anticipate means of installing equipment through available openings in structure.
- C. Confirm in writing to Architect and Engineer, within 30 days of signing of contract, anticipated number of days required to perform test, balance, and acceptance testing of mechanical systems.
 - 1. This phase must occur after completion of mechanical systems, including all control calibration and adjustment, and requires substantial completion of the building, including closure, ceilings, lighting, partitioning, etc.
 - 2. Submit for approval at this time, names and qualifications of test and balancing agencies to be used.
- D. Arrange with Owner schedule for work in each area.
- E. Unless otherwise directed by Owner, perform work during normal working hours.
- F. Work delays:
 - 1. In case noisy work interferes with Owner's operations, Owner may require work to be stopped and performed at some other time, or after normal working hours.

1.17 ACCESS TO MECHANICAL WORK

- A. Access doors in walls and ceilings.

- B. Access Units Fire-Resistance Ratings: Where fire-resistance rating is indicated for construction penetrated by access units, provide UL listed-and-labeled units, except for units which are smaller than minimum size requiring ratings as recognized by governing authority.
- C. Product Data, Access Units: Submit manufacturer's technical data and installation instructions for each type of access door assembly, including setting drawings, templates, instructions and directions for installation of anchorage devices.
- D. Furnish to the general contractor all access doors necessary for access through inaccessible wall or ceiling construction, for installation by the general contractor. Information on the size and location of the subject access doors is to be communicated in writing to the general contractors during the bidding period.

1.18 CONCRETE FOR MECHANICAL WORK

- A. Concrete for Mechanical Work
 - 1. Basins and curbs for mechanical equipment.
 - 2. Mechanical equipment foundations and housekeeping pads.
 - 3. Inertia bases for isolation of mechanical work.
 - 4. Rough grouting in and around mechanical work.
 - 5. Patching concrete cut to accommodate mechanical work.
- B. Quality control testing for concrete is required as work of this section.
- C. Concrete Work Codes and Standards:
 - 1. Comply with governing regulations and, where not otherwise indicated, comply with the following industry standards; whichever is the most stringent in its application to work in each instance.
 - a. ACI 301: "Specifications for Structural Concrete for Buildings"
 - b. ACI 311: "Recommended Practice for Concrete Inspection"
 - c. ACI 318: "Building Code Requirements for Reinforced Concrete"
 - d. ACI 347R: "Recommended Practice for Concrete Form work"
 - e. ACI 304R: "Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete"
 - f. Concrete Reinforcing Steel Institute's, "Manual of Standard Practice"
- D. Submittals: Shop Drawings, Mechanical Concrete Work: Submit shop drawings for structural type concrete work, showing dimensions of formed shapes of concrete; bending, placement, sizes and spacing of reinforcing steel; location of anchors, isolation units, hangers and similar devices to be integrated with concrete work; and piping penetrations, access openings, inlets and other accessories and work to be accommodated by concrete work.
- E. Laboratory Test Reports, Mechanical Concrete Work: Submit laboratory test reports for concrete work materials, and for tested samples of placed concrete (where required as work of this section).

1.19 NOISE REDUCTION

- A. Cooperate in reducing objectionable noise or vibration caused by mechanical systems.
 - 1. To extent of adjustments to specified and installed equipment and appurtenances.
- B. Correct noise problems caused by failure to install work in accordance with Contract Documents.
 - 1. Include labor and materials required as result of such failure.

1.20 CUTTING AND PATCHING

- A. Provide all carpentry, cutting and patching required for proper installation of material and equipment specified.
- B. Do not cut or drill structural members without consent of Architect.

1.21 COORDINATION DRAWINGS

- A. Layout Shop Drawings Required:
 - 1. Prepare layout shop drawings for all areas; minimum 3/8 inch scale.

2. Individual coordinated trade layout drawings are to be prepared for all areas.
 3. General Contractor is to assure that each trade has coordinated work with other trades, prior to submittal where submittal is required.
 - a. Include stamp on each submittal indicating that layout shop drawing has been coordinated.
 4. No layout shop drawing will be reviewed without stamped and signed coordinated assurance by General Contractor.
 5. All changes shall be clearly marked on each submitted layout drawing.
 6. Drawings shall show work of all trades including but not limited to'
 - a. Ductwork.
 - b. Piping: All Trades.
 - c. Mechanical Equipment.
 - d. Electrical Equipment.
 - e. Main Electrical conduits and bus ducts.
 - f. Equipment supports and suspension devices.
 - g. Structural and architectural constraints.
 - h. Show location of:
 - 1) Valves
 - 2) Piping specialties
 - 3) Dampers
 - 4) Access Doors
 - 5) Control and electrical panels
 - 6) Disconnect switches
 7. Drawings shall indicate coordination with work in other Divisions that must be incorporated in mechanical spaces, including, but not limited to:
 - a. Elevator equipment.
 - b. Cable trays not furnished under Division 16.
 - c. Computer equipment.
 8. Submission of drawings:
 - a. Prepare reproducible drawings.
 - b. Submit to other trades for review of space allocated to all trades.
 - c. Revise drawings to compensate for requirements of existing conditions and conditions created by other trades.
 - d. Review revisions and other trades.
 - e. Submit one reproducible and one blue-line print to Engineer for review.
 9. Final prepared drawings shall show that other trades affected have made reviews and signed, by each trade, at completions of coordination.
 - a. General Contractor
 - b. Include stamp on each submittal indicating that layout shop drawing has been coordinated.
 10. No layout shop drawing will be reviewed without stamped and signed coordination assurance by General Contractor.
- B. Shop Drawings:
1. Layout drawings of mechanical equipment rooms and penthouses showing all related equipment and equipment clearances required by other trades.
 2. Layout drawings of areas in which it may be necessary to deviate substantially from layout shown on the drawings. Minor transitions in ductwork, if required due to job conditions, need not be submitted as long as the duct area is maintained. Show major relocation of ductwork and major changes in size of ducts. Coordinate shop drawings with all trades prior to ductwork fabrication.
 3. Details of intermediate structural steel members required to span main structural steel for the support of ductwork.
 4. Method of attachment of duct hangers to building construction.
 5. Duct material, gage, type of joints and duct reinforcing for each size range, including sketches or SMACNA plate numbers for joints, method of fabrication and reinforcing.

1.22 GUARANTEE

- A. Furnish guarantee covering all work in accordance with general requirements of the contract for minimum period of one year. This guarantee shall exist for a period of one (1) year from the date of final acceptance of the work and shall apply to defects in materials and to defective workmanship of any kind.
- B. For factory-assembled equipment and devices on which the manufacturers furnish standard published guarantees as regular trade practice, obtain such guarantees and replace any such equipment that proves defective during the life of these guarantees.
- C. Guarantee all work for which materials are furnished, fabricated or field erected by the contractor, all factory-assembled equipment for which no specific manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guaranteed equipment.
- D. In the event of failure of any work, equipment or device during the life of the guarantee, repair or replace the equipment or defective work. Remove, replace or restore, at no cost to the Owner, any part of the structure or building which may be damaged either as the direct result of the defective work or in the course of the contractor's making replacement of the defective work or materials. Work shall be done at a time and in a manner as to cause no undue inconvenience to the Owner. Provide new materials, equipment, apparatus and labor to replace that determined by Engineer to be defective or faulty.
- E. This guarantee also applies to services including Instructions, Adjusting, Testing, Noise, Balancing, etc.
- F. Additional equipment and material guarantees and warranties may be indicated in other sections. In all cases, the more stringent guarantee or warranty shall be provided.

PART 2 - PRODUCTS**2.01 MATERIALS AND EQUIPMENT QUALITY**

- A. Material and equipment furnished under this Division of specification shall be new. Defective or inferior materials must be replaced by contractor at no cost to Owner regardless of the stage of construction. Inferior material shall be defined as material or equipment of a quality or performance less than that specified as determined by the Owner's Representative.
- B. Provide each item of equipment with manufacturer's identification tag which is readily accessible and clearly shows model and size.

2.02 ACCESS TO MECHANICAL WORK

- A. Access Doors:
 - 1. General: Where walls and ceilings must be penetrated for access to mechanical work, access doors shall be provided. Furnish adequate size for intended and necessary access. Furnish doors with UL Fire Rating to match wall or ceiling construction. Furnish manufacturer's complete units, of type recommended for application in indicated substrate construction, in each case, complete with anchorages and hardware.
- B. Access Door Construction: Refer to Section 083113 – ACCESS DOORS AND FRAMES

PART 3 - EXECUTION**3.01 FIELD QUALITY CONTROL**

- A. Tests:
 - 1. Perform as specified in individual sections, and as required by authorities having jurisdiction.
 - 2. Duration as noted.
- B. Provide required labor, material, equipment, and connections.
- C. Furnish written report and certification those tests have been satisfactorily completed.
- D. Repair or replace defective work, as directed.
- E. Pay for restoring or replacing damaged work due to tests as directed.

F. Pay for restoring or replacing damaged work of others, due to tests, as directed.

3.02 ACCESS TO MECHANICAL WORK

- A. Coordinate installation and placement of access doors and panels with contractor for general construction.
- B. Remove or replace panels or frames that are warped, bowed, or otherwise damaged.

END OF SECTION 230000

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**SECTION 230002
MECHANICAL AND ELECTRICAL COORDINATION****PART 1 - GENERAL****1.01 WORK INCLUDED**

- A. Work Included in This Section: Materials, equipment, fabrication, installation, and tests in conformity with applicable codes and authorities having jurisdiction for the following:
 - 1. Motors.
 - 2. Factory-wired equipment (FWE).
 - 3. Factory-wired control panels (FWCP).
 - 4. Motor controllers where provided as part of mechanical equipment.
 - 5. Motor controllers where supplied under Division 23 - Mechanical Work.
 - 6. Disconnects and safety switches for mechanical equipment.
 - 7. Fuses for equipment provided, and starters and disconnect switches.
 - 8. Emergency Pushbutton Operator Station.

1.02 RELATED WORK SPECIFIED ELSEWHERE

- A. Division 23 - HVAC Instrumentation and Controls, Motors.
- B. Installation and Power Wiring of Motor Controllers.

1.03 REFERENCE STANDARDS

- A. Published specifications standards, tests, or recommended methods of trade, industry or governmental organization as apply to work in this section where cited below:
 - 1. ANSI - American National Standards Institute.
 - 2. NEMA - National Electrical Manufacturer's Association.
 - 3. IEEE - Institute of Electrical and Electronic Engineers.

1.04 QUALITY ASSURANCE

- A. All equipment and accessories to be the product of a manufacturer regularly engaged in its manufacture.
- B. Supply all equipment and accessories new and free from defects.
- C. Supply all equipment and accessories in compliance with the applicable standards listed in Article 1.03 of this Section and with all applicable National, State and local codes.
- D. All items of a given-type shall be the products of the same manufacturer.

1.05 DIVISION OF WORK

- A. This section delineates the work required to be performed by Contractors under Division 23 and Division 26.

1.06 WORK REQUIRED UNDER DIVISION 23

- A. Furnish motors, manual and combination starters, pushbutton devices, contactors, disconnect switches, electric thermostats, low voltage transformers, Emergency Break Glass Stations and other electrical devices required for equipment furnished.
- B. Install all items in piping and ductwork such as control valves, aquastats, ductstats, etc.
- C. All external wiring of equipment, all temperature control wiring, external wiring of control circuits of magnetic starters, interlocking wiring, boiler wiring, Emergency Break Glass Stations, and mounting of control devices, etc., shall be included under Division 23. All external wiring shall be in conduit. (Unless specifically shown to be provided by the Electrical Contractor)
- D. The Electrical Contractor, under Division 26, shall furnish and install all power wiring and conduit to junction box, to disconnect switch on unit, to motor starters and contactors, and between motor starters and contactors to motor or other load. Electrical Contractor shall be responsible for proper direction of rotation for all three phase equipment. The Electrical Contractor shall mount all starters, disconnects.

- E. Wiring required under Division 23 shall comply with the specifications as described in Division 26.
- F. The Plumbing Contractor, under Division 22, shall provide water and natural gas services to within two (2) feet of HVAC equipment requiring same and terminating with shut-off valves. The HVAC Contractor, under Division 23, shall make final connections to equipment.
- G. Provide disconnect switches or safety switches for equipment. (Unless specifically shown to be provided by the Electrical Contractor, starters and disconnects shown on the electrical drawings are for installation and do not require the Electrical Contractor to furnish units)
- H. Emergency Generator - Exhaust muffler and flexible exhaust connection shall be furnished by the generator manufacturer under Division 26. Installation of the exhaust system including providing piping, insulation and accessories shall be included under Division 23.

1.07 SUBMITTALS

- A. Shop Drawings: Complete wiring diagrams of all power and control connections (standard diagrams will not be accepted). Deliver 2 copies of approved wiring diagrams to the Electric Contractor for installation of wiring and connections required under the Electric Contract.
- B. Product Data for Motor Controllers and Disconnect Switches: Manufacturer's catalog sheets, specifications and installation instructions. Submit enclosure type coordinated for service and location. Submit simultaneously with product data required for motors. Identify each controller for use with corresponding motor. Submit shop drawings and product data in accordance with project requirements.
- C. All warranties shall be delivered as part of the close-out submission.
- D. A receipt shall be delivered as part of the close-out submission that states all required spare parts have been delivered to the owner. This receipt must be signed and dated by the owner.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. Motor Controllers and Disconnects
 - 1. Square D
 - 2. Allen-Bradley
 - 3. General Electric
 - 4. Cutler-Hammer

2.02 MOTOR CONTROLLERS

- A. General: All starters shall be correctly sized to motor connected thereto. Provide one (1) additional auxiliary contact over and above that normally furnished, at least two (2) required. Provide overload heaters for each phase. Coordinate starters and controllers with the temperature control Contractor and sequence of operations.
- B. Minimum Size: The minimum allowable size of single or three phase magnetic motor controller is NEMA size 0.
- C. Enclosures: Unless otherwise indicated furnish NEMA 1 enclosures, except where installed outdoors furnish NEMA 3R enclosures.
- D. Control Power: Furnish control power transformer (maximum control voltage 120 volts) mounted within each magnetic motor controller enclosure.
- E. Pilot Lights: Furnish pilot lights of the neon lamp type mounted in the controller enclosure, green for running, red for not running.

2.03 MOTOR CONTROLLER TYPES:

- A. Type A (Full Voltage, Manual, Non-Magnetic):
 - 1. Allen-Bradley Co. Bulletin 609 (or Bulletin 600 - single phase, 1 HP or less only).
 - 2. General Electric Co. CR-1062 (or CR-101 - single phase, 1 HP or less only).
 - 3. Cutler-Hammer. B100 (or MS - single phase, 1 HP or less only).

- B. Type A2 (2 Speed, 2 Winding, Full Voltage, Manual, Non-Magnetic):
 - 1. Allen-Bradley Co. Bulletin 609TS (or Bulletin 600 - single phase, 1 HP or less only).
 - 2. General Electric Co. CR-1062 (or CR-101 - single phase, 1 HP or less only).
 - 3. Square D Co. Class 2512, Type M (or Class 2512, Type F - single phase, 1 HP or less only).
- C. Type B (Full Voltage Magnetic):
 - 1. Allen-Bradley Co. Bulletin 709.
 - 2. General Electric Co. CR-206.
 - 3. Square D Co. Class 8536.
 - 4. Cutler-Hammer. ECN05.
- D. Type B-COM (Combination Full Voltage Magnetic/Safety Switch):
 - 1. Allen-Bradley Co. Bulletin 712.
 - 2. General Electric Co. CR-208.
 - 3. Square D Co. Class 8538.
 - 4. Cutler-Hammer. ECN16.
- E. Type B2 (2 Speed, 2 Winding, Full Voltage, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 715.
 - 2. General Electric Co. CR209.
 - 3. Square D Co. Class 8810.
 - 4. Cutler-Hammer. ECN33.
- F. Type C (Automatic, Reduced Voltage, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 746.
 - 2. General Electric Co. CR-231.
 - 3. Square D Co. Class 8606.
 - 4. Cutler-Hammer. ECA42.
- G. Type C-COM (Combination Automatic, Reduced Voltage, Magnetic/ Safety Switch):
 - 1. Allen-Bradley Co. Bulletin 746C.
 - 2. Square D Co. Class 8606.
 - 3. Cutler-Hammer. ECA43.
- H. Type D (Part Winding, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 736.
 - 2. General Electric Co. CR-230.
 - 3. Square D Co. Class 8640.
 - 4. Cutler-Hammer. ECA45.

2.04 REMOTE PUSH BUTTON STATIONS

- A. Start-Stop with pilot light in NEMA 1 enclosure unless otherwise indicated.
 - 1. Allen-Bradley Co. Bulletin 800S.
 - 2. General Electric Co. CR-2943.
 - 3. Square D Co. Class 9001.
 - 4. Cutler-Hammer. Class 10250.

2.05 SAFETY SWITCHES

- A. General Electric Co. Type TH; Square D Co. Heavy Duty Series; Cutler-Hammer HD Series; with the following:
 - 1. Fused switches equipped with fuseholders to accept only the fuses specified in Section 16181 (U.L. Class RK-1, RK-5, L).
 - 2. NEMA 1 enclosure unless otherwise indicated on drawing or required. 3R for devices installed outdoors.

3. Switch rated 240V for 120V, 208V, 240V, circuits; 600 V for 277V, 480V circuits.
4. Switch rated 600V for 277V, 480V circuits.
5. Solid neutral bus when neutral or grounding conductor is included with circuit.
6. Current rating and number of poles as indicated on drawings.

2.06 NAMEPLATES

- A. Phenolic Type: Standard phenolic nameplates with 3/8" minimum size lettering engraved thereon.
- B. Embossed Aluminum: Standard stamped or embossed aluminum tags: Tech Products, Inc., Seton Name Plate Corp.

2.07 EMERGENCY PUSHBUTTON OPERATOR STATION

- A. Acceptable Manufacturer: Square D or equal.
- B. Switch Style: Class 9001, NEMA 4 rated emergency mushroom head pushbutton.
- C. Voltage: 120VAC, 60Hz as required.
- D. Contacts: 20A, 2-NO/2-NC contact.
- E. Operation: Manual.
- F. Normal position: Operator out.
- G. Activated position: Operator in.
- H. Reset: Manual, turn to release.
- I. Enclosure: NEMA 4.

2.08 CUSTOM LEGEND PLATE

- A. "EMERGENCY BOILER SHUTOFF"

PART 3 - EXECUTION

3.01 GENERAL

- A. Equipment shall be connected in a neat and skillful manner. Equipment delivered with terminal boxes that are inadequate shall be equipped with special boxes that suit the conditions by the Mechanical Contractor furnishing the equipment.
- B. In general, rigid conduit or tubing shall be used, but equipment that requires movement or that would transmit vibration to conduit shall be wired with flexible (liquid tight) steel conduit not over 18" long.
- C. All equipment shall be grounded with a green-covered ground wire run inside the conduit and connected to equipment frame on one end and to grounding system on the other end.
- D. All electrical work required in the Mechanical Contract shall conform to the applicable requirements of Division 26 of these Specifications.
- E. The Heating, Ventilating, and Air Conditioning Contractor shall assign all Electrical Work required under his contract to the approved Automatic Temperature Control Contractor, who shall perform this work with qualified electricians employed by that Contractor.
- F. The Mechanical Contractors shall cooperate with the Contractor for Electrical Work in making all necessary tests and in receiving, storing, and setting all motor-driven equipment, electrical devices, and controls furnished and/or installed under these contracts.
- G. Install heaters correlated with full load current of motors provided.
- H. Set overload devices to suit motors provided.

3.02 INSTALLATION

- A. Control Wiring:
 1. Provide control wiring and connections.
 2. Where control circuit interlocking is required between individually mounted motor controllers, provide a single pole on-off switch in a threaded type box mounted adjacent to

motor safety switches which are remote from the control transformer (to enable interlock circuit to be opened when the motor safety switch is opened).

- B. Nameplates: Rivet or bolt the nameplate on the cover of NEMA 1 enclosures. Rivet or bolt and gasket the nameplate on cover of NEMA 3R or NEMA 12 enclosures. Provide phenolic or embossed aluminum nameplates as follows:
 - 1. On each remote control station, indicating motor controlled.
 - 2. On each interlock circuit switch, indicating purpose of switch.
- C. Emergency Pushbutton Operator Station: Wire all switches in series with boiler control branch circuits.

3.03 TYPES OF MOTOR CONTROLLERS REQUIRED FOR SINGLE SPEED MOTORS (SYSTEMS UNDER 250 VOLTS)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A.
- B. Single Phase Motors Less than 1/2 HP - Automatically Operated: Type A.
- C. Single Phase Motors 1/2 to 5 HP - Automatically Operated: Type B.
- D. Three Phase Squirrel Cage Motors Less than 7-1/2 HP: Type B (B-COM when indicated on drawings).
- E. Three Phase Squirrel Cage Motors 7-1/2 HP and Larger: Type C (C-COM when indicated on drawings).
- F. Three Phase Hermetically Sealed Compressor Motors Less than 7-1/2 HP: Type B.
- G. Three Phase Hermetically Sealed Compressor Motors 7-1/2 HP and Larger: Type D.

3.04 TYPES OF MOTOR CONTROLLERS REQUIRED FOR SINGLE SPEED MOTORS (277/480 VOLT SYSTEM)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A.
- B. Single Phase Motors Less than 1 HP - Automatically Operated: Type A.
- C. Single Phase Motors 1 to 5 HP - Automatically Operated: Type B.
- D. Three Phase Squirrel Cage Motors Less than 15 HP: Type B (B-COM when indicated on drawings).
- E. Three Phase Squirrel Cage Motors 15 HP and Larger: Type C (C-COM when indicated on drawings).
- F. Three Phase Hermetically Sealed Compressor Motors Less than 15 HP: Type B.
- G. Three Phase Hermetically Sealed Compressor Motors 15 HP and Larger: Type D.

3.05 TYPES OF MOTOR CONTROLLERS REQUIRED FOR 2 SPEED MOTORS (SYSTEMS UNDER 250 VOLTS)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A2.
- B. Single Phase Motors Less than 1/2 HP - Automatically Operated: Type A2.
- C. Single Phase Motors 1/2 to 5 HP - Automatically Operated: Type B2.
- D. Three Phase Squirrel Cage Motors Less than 7-1/2 HP: Type B2.

3.06 TYPES OF MOTOR CONTROLLERS REQUIRED FOR 2 SPEED MOTORS (277/480 VOLT SYSTEM)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A2.
- B. Single Phase Motors Less than 1 HP - Automatically Operated: Type A2.
- C. Single Phase Motors 1 to 5 HP - Automatically Operated: Type B2.
- D. Three Phase Squirrel Cage Motors Less than 15 HP: Type B2.

3.07 DISCONNECTS

- A. Motor Controllers: Provide safety switch for all motor controllers. Provide combination type starter-disconnect unless otherwise noted on drawings.
- B. Motors: Provide a disconnect switch for all motors. Provide a separate safety switch for motors which are not within sight of the starter.
- C. Provide safety switches for all factory packaged equipment.
- D. Provide NEMA 3R safety switch for all rooftop and outdoor equipment.
- E. Provide unit mounted disconnect switches for all equipment such as unit heaters, fans, unit ventilators, incremental units, etc

3.08 EMERGENCY PUSHBUTTON OPERATOR STATION

- A. Provide Emergency Pushbutton Operator Station at each boiler room exit to de-energize the primary control circuit and to close the main fuel valves to stop the flow of fuel to the burner during an emergency.
- B. Review plans for locations.
- C. Provide all conduit and wiring for interlock of each boiler.

END OF SECTION 230002

**SECTION 230513
COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT-CPL**

PART 1 GENERAL**1.01 SECTION INCLUDES**

- A. General construction and requirements.
- B. Applications.
- C. Three phase electric motors.

1.02 RELATED REQUIREMENTS

- A. Section 262913 - Enclosed Controllers.

1.03 REFERENCE STANDARDS

- A. ABMA STD 9 - Load Ratings and Fatigue Life for Ball Bearings 2015 (Reaffirmed 2020).
- B. IEEE 112 - IEEE Standard Test Procedure for Polyphase Induction Motors and Generators 2017.
- C. NEMA MG 1 - Motors and Generators 2021.
- D. NFPA 70 - National Electrical Code Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide wiring diagrams with electrical characteristics and connection requirements.
- C. Test Reports: Indicate test results verifying nominal efficiency and power factor for three phase motors larger than 1/2 horsepower.
- D. Manufacturer's Installation Instructions: Indicate setting, mechanical connections, lubrication, and wiring instructions.
- E. Operation Data: Include instructions for safe operating procedures.
- F. Maintenance Data: Include assembly drawings, bearing data including replacement sizes, and lubrication instructions.

1.05 QUALITY ASSURANCE

- A. Comply with NFPA 70.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weather-proof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.07 WARRANTY

- A. See Section 017800 - Closeout Submittals for additional warranty requirements.
- B. Provide five year manufacturer warranty for motors larger than 20 horsepower.

PART 2 PRODUCTS**2.01 MANUFACTURERS**

- A. Baldor Electric Company/ABB Group: www.baldor.com/#sle.
- B. Leeson Electric Corporation: www.leeson.com/#sle.
- C. Regal-Beloit Corporation (Century): www.centuryelectricmotor.com/#sle.
- D. Substitutions: See Section 016000 - Product Requirements.

2.02 GENERAL CONSTRUCTION AND REQUIREMENTS

- A. Construction:

1. Open drip-proof type except where specifically noted otherwise.
 2. Design for continuous operation in 104 degrees F (40 degrees C) environment.
 3. Design for temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.
- B. Visible Nameplate: Indicating motor horsepower, voltage, phase, cycles, RPM, full load amps, locked rotor amps, frame size, manufacturer's name and model number, service factor, power factor, efficiency.
- C. Wiring Terminations:
1. Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclose terminal lugs in terminal box sized to NFPA 70, threaded for conduit.
 2. For fractional horsepower motors where connection is made directly, provide threaded conduit connection in end frame.

2.03 APPLICATIONS

2.04 THREE PHASE POWER - SQUIRREL CAGE MOTORS

- A. Starting Torque: Between 1 and 1-1/2 times full load torque.
- B. Starting Current: Six times full load current.
- C. Power Output, Locked Rotor Torque, Breakdown or Pull Out Torque: NEMA Design B characteristics.
- D. Design, Construction, Testing, and Performance: Comply with NEMA MG 1 for Design B motors.
- E. Insulation System: NEMA Class B or better.
- F. Testing Procedure: In accordance with IEEE 112. Load test motors to determine free from electrical or mechanical defects in compliance with performance data.
- G. Motor Frames: NEMA Standard T-Frames of steel, aluminum, or cast iron with end brackets of cast iron or aluminum with steel inserts.
- H. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors embedded in motor windings and epoxy encapsulated solid state control relay for wiring into motor starter; refer to Section 262913.
- I. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum ABMA STD 9, L-10 life of 20,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- J. Sound Power Levels: To NEMA MG 1.
- K. Part Winding Start Where Indicated: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- L. Nominal Efficiency: As indicated at full load and rated voltage when tested in accordance with IEEE 112.
- M. Nominal Power Factor: As indicated at full load and rated voltage when tested in accordance with IEEE 112.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install securely on firm foundation. Mount ball bearing motors with shaft in any position.
- C. Check line voltage and phase and ensure agreement with nameplate.

END OF SECTION 230513

**SECTION 230553
IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT-CPL**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Nameplates.
- B. Tags.
- C. Adhesive-backed duct markers.
- D. Stencils.
- E. Pipe markers.
- F. Ceiling tacks.

1.02 RELATED REQUIREMENTS

- A. Section 099123 - Interior Painting: Identification painting.

1.03 REFERENCE STANDARDS

- A. ASTM D709 - Standard Specification for Laminated Thermosetting Materials 2017.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. List: Submit list of wording, symbols, letter size, and color coding for mechanical identification.
- C. Chart and Schedule: Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- D. Product Data: Provide manufacturers catalog literature for each product required.
- E. Manufacturer's Installation Instructions: Indicate special procedures, and installation.
- F. Project Record Documents: Record actual locations of tagged valves.

PART 2 PRODUCTS

2.01 IDENTIFICATION APPLICATIONS

- A. Air Handling Units: Nameplates.
- B. Air Terminal Units: Tags.
- C. Automatic Controls: Tags. Key to control schematic.
- D. Control Panels: Nameplates.
- E. Dampers: Ceiling tacks, where located above lay-in ceiling.
- F. Ductwork: Adhesive-backed duct markers or stencils.
- G. Heat Transfer Equipment: Nameplates.
- H. Instrumentation: Tags.
- I. Major Control Components: Nameplates.
- J. Piping: Pipe markers.
- K. Pumps: Nameplates.
- L. Relays: Tags.
- M. Small-sized Equipment: Tags.
- N. Tanks: Nameplates.
- O. Thermostats: Nameplates.
- P. Valves: Tags and ceiling tacks where located above lay-in ceiling.
- Q. Water Treatment Devices: Nameplates.

2.02 NAMEPLATES

- A. Manufacturers:
 - 1. Advanced Graphic Engraving, LLC: www.advancedgraphicengraving.com/#sle.
 - 2. Brimar Industries, Inc: www.pipemarker.com/#sle.
 - 3. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 4. Kolbi Pipe Marker Co: www.kolbipipemarkers.com/#sle.
 - 5. Seton Identification Products, a Tricor Direct Company: www.seton.com/#sle.
- B. Letter Color: White.
- C. Letter Height: 1/4 inch (6 mm).
- D. Background Color: Black.
- E. Plastic: Comply with ASTM D709.

2.03 TAGS

- A. Manufacturers:
 - 1. Advanced Graphic Engraving: www.advancedgraphicengraving.com/#sle.
 - 2. Brady Corporation: www.bradycorp.com/#sle.
 - 3. Brimar Industries, Inc: www.pipemarker.com/#sle.
 - 4. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 5. Kolbi Pipe Marker Co: www.kolbipipemarkers.com/#sle.
 - 6. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
- B. Plastic Tags: Laminated three-layer plastic with engraved black letters on light contrasting background color. Tag size minimum 1-1/2 inch (40 mm) diameter.
- C. Metal Tags: Brass with stamped letters; tag size minimum 1-1/2 inch (40 mm) diameter with smooth edges.
- D. Valve Tag Chart: Typewritten letter size list in anodized aluminum frame.

2.04 ADHESIVE-BACKED DUCT MARKERS

- A. Manufacturers:
 - 1. Brimar Industries, Inc: www.pipemarker.com/#sle.
 - 2. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 3. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
- B. Material: High gloss acrylic adhesive-backed vinyl film 0.0032 inch (0.76 mm); printed with UV and chemical resistant inks.
- C. Style: Individual Label.
- D. Color: Green/White Green/White.

2.05 STENCILS

- A. Manufacturers:
 - 1. Brady Corporation: www.bradycorp.com/#sle.
 - 2. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 3. Insite Solutions, LLC: www.stop-painting.com/#sle.
 - 4. Kolbi Pipe Marker Co: www.kolbipipemarkers.com/#sle.
 - 5. Seton Identification Products, a Tricor Company: www.seton.com/#sle.
- B. Stencils: With clean cut symbols and letters of following size:
 - 1. 3/4 to 1-1/4 inch (20-30 mm) Outside Diameter of Insulation or Pipe: 8 inch (200 mm) long color field, 1/2 inch (15 mm) high letters.
 - 2. 1-1/2 to 2 inch (40-50 mm) Outside Diameter of Insulation or Pipe: 8 inch (200 mm) long color field, 3/4 inch (20 mm) high letters.
 - 3. 2-1/2 to 6 inch (65-150 mm) Outside Diameter of Insulation or Pipe: 12 inch (300 mm) long color field, 1-1/4 inch (30 mm) high letters.
 - 4. 8 to 10 inch (200-250 mm) Outside Diameter of Insulation or Pipe: 24 inch (600 mm) long color field, 2-1/2 inch (65 mm) high letters.

5. Over 10 inch (250 mm) Outside Diameter of Insulation or Pipe: 32 inch (800 mm) long color field, 3-1/2 inch (90 mm) high letters.
 6. Ductwork and Equipment: 2-1/2 inch (65 mm) high letters.
- C. Stencil Paint: As specified in Section 099123, semi-gloss enamel, colors complying with ASME A13.1.

2.06 PIPE MARKERS

- A. Manufacturers:
1. Brady Corporation; _____: www.bradycorp.com/#sle.
 2. Brimar Industries, Inc; _____: www.pipemarker.com/#sle.
 3. Craftmark Pipe Markers; _____: www.craftmarkid.com/#sle.
 4. Kolbi Pipe Marker Co; _____: www.kolbipipemarkers.com/#sle.
 5. Seton Identification Products, a Tricor Company; _____: www.seton.com/#sle.
- B. Color: Comply with ASME A13.1.
- C. Plastic Pipe Markers: Factory fabricated, flexible, semi- rigid plastic, preformed to fit around pipe or pipe covering; minimum information indicating flow direction arrow and identification of fluid being conveyed.
- D. Plastic Tape Pipe Markers: Flexible, vinyl film tape with pressure sensitive adhesive backing and printed markings.
- E. Color code as follows:
1. Heating, Cooling, and Boiler Feedwater: Green with white letters.

2.07 CEILING TACKS

- A. Manufacturers:
1. Craftmark Pipe Markers; _____: www.craftmarkid.com/#sle.
- B. Description: Steel with 3/4 inch (20 mm) diameter color coded head.
- C. Color code as follows:
1. HVAC Equipment: Yellow.
 2. Fire Dampers and Smoke Dampers: Red.
 3. Heating/Cooling Valves: Blue.

PART 3 EXECUTION

3.01 PREPARATION

- A. Degrease and clean surfaces to receive adhesive for identification materials.
- B. Prepare surfaces in accordance with Section 099123 for stencil painting.

3.02 INSTALLATION

- A. Install nameplates with corrosive-resistant mechanical fasteners, or adhesive. Apply with sufficient adhesive to ensure permanent adhesion and seal with clear lacquer.
- B. Install tags with corrosion resistant chain.
- C. Apply stencil painting in accordance with Section 099123.
- D. Install plastic pipe markers in accordance with manufacturer's instructions.
- E. Install plastic tape pipe markers complete around pipe in accordance with manufacturer's instructions.
- F. Use tags on piping 3/4 inch (20 mm) diameter and smaller.
1. Identify service, flow direction, and pressure.
 2. Install in clear view and align with axis of piping.
 3. Locate identification not to exceed 20 feet (6 m) on straight runs including risers and drops, adjacent to each valve and Tee, at each side of penetration of structure or enclosure, and at each obstruction.
- G. Install ductwork with adhesive-backed duct markers. Identify with air handling unit identification number and area served. Locate identification at air handling unit, at each side of penetration of

structure or enclosure, and at each obstruction.

- H. Locate ceiling tacks to locate dampers above lay-in panel ceilings. Locate in corner of panel closest to equipment.

END OF SECTION 230553

SECTION 230593
TESTING, ADJUSTING, AND BALANCING FOR HVAC-CPL

PART 1 GENERAL**1.01 SECTION INCLUDES**

- A. Testing, adjustment, and balancing of air systems.
- B. Testing, adjustment, and balancing of hydronic systems.
- C. Measurement of final operating condition of HVAC systems.

1.02 RELATED REQUIREMENTS

- A. Section 019113 - General Commissioning Requirements: Commissioning requirements that apply to all types of work.
- B. Section 230800 - Commissioning of HVAC.

1.03 REFERENCE STANDARDS

- A. AABC (NSTSB) - AABC National Standards for Total System Balance, 7th Edition 2016.
- B. ASHRAE Std 111 - Measurement, Testing, Adjusting, and Balancing of Building HVAC Systems 2008, with Errata (2019).
- C. NEBB (TAB) - Procedural Standard for Testing Adjusting and Balancing of Environmental Systems 2019.
- D. SMACNA (TAB) - HVAC Systems Testing, Adjusting and Balancing 2002.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Installer Qualifications: Submit name of adjusting and balancing agency and TAB supervisor for approval within 30 days after award of Contract.
- C. TAB Plan: Submit a written plan indicating the testing, adjusting, and balancing standard to be followed and the specific approach for each system and component.
 - 1. Submit to Architect.
 - 2. Include at least the following in the plan:
 - a. List of all air flow, water flow, sound level, system capacity and efficiency measurements to be performed and a description of specific test procedures, parameters, formulas to be used.
 - b. Copy of field checkout sheets and logs to be used, listing each piece of equipment to be tested, adjusted and balanced with the data cells to be gathered for each.
 - c. Identification and types of measurement instruments to be used and their most recent calibration date.
 - d. Final test report forms to be used.
 - e. Procedures for formal deficiency reports, including scope, frequency and distribution.
- D. Final Report: Indicate deficiencies in systems that would prevent proper testing, adjusting, and balancing of systems and equipment to achieve specified performance.
 - 1. Revise TAB plan to reflect actual procedures and submit as part of final report.
 - 2. Submit draft copies of report for review prior to final acceptance of Project. Provide final copies for Architect and for inclusion in operating and maintenance manuals.
 - 3. Include actual instrument list, with manufacturer name, serial number, and date of calibration.
 - 4. Form of Test Reports: Where the TAB standard being followed recommends a report format use that; otherwise, follow ASHRAE Std 111.
 - 5. Units of Measure: Report data in I-P (inch-pound) units only.
 - 6. Include the following on the title page of each report:
 - a. Name of Testing, Adjusting, and Balancing Agency.
 - b. Address of Testing, Adjusting, and Balancing Agency.
 - c. Telephone number of Testing, Adjusting, and Balancing Agency.

- d. Project name.
- e. Project location.
- f. Project Architect.
- g. Project Engineer.
- h. Project Contractor.
- i. Report date.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.01 GENERAL REQUIREMENTS

- A. Perform total system balance in accordance with one of the following:
 1. AABC (NSTSB), AABC National Standards for Total System Balance.
 2. SMACNA (TAB).
- B. Begin work after completion of systems to be tested, adjusted, or balanced and complete work prior to Substantial Completion of the project.
- C. Where HVAC systems and/or components interface with life safety systems, including fire and smoke detection, alarm, and control, coordinate scheduling and testing and inspection procedures with the authorities having jurisdiction.
- D. TAB Agency Qualifications:
 1. Company specializing in the testing, adjusting, and balancing of systems specified in this section.
 2. Certified by one of the following:
 - a. AABC, Associated Air Balance Council: www.aabc.com/#sle; upon completion submit AABC National Performance Guaranty.
 - b. NEBB, National Environmental Balancing Bureau: www.nebb.org/#sle.
 - c. TABB, The Testing, Adjusting, and Balancing Bureau of National Energy Management Institute: www.tabbcertified.org/#sle.
- E. TAB Supervisor and Technician Qualifications: Certified by same organization as TAB agency.

3.02 EXAMINATION

- A. Verify that systems are complete and operable before commencing work. Ensure the following conditions:
 1. Systems are started and operating in a safe and normal condition.
 2. Temperature control systems are installed complete and operable.
 3. Final filters are clean and in place. If required, install temporary media in addition to final filters.
 4. Duct systems are clean of debris.
 5. Fans are rotating correctly.
 6. Fire and volume dampers are in place and open.
 7. Air coil fins are cleaned and combed.
 8. Access doors are closed and duct end caps are in place.
 9. Air outlets are installed and connected.
 10. Duct system leakage is minimized.
 11. Hydronic systems are flushed, filled, and vented.
 12. Pumps are rotating correctly.
 13. Service and balance valves are open.
- B. Submit field reports. Report defects and deficiencies that will or could prevent proper system balance.
- C. Beginning of work means acceptance of existing conditions.

3.03 PREPARATION

- A. Provide instruments required for testing, adjusting, and balancing operations.
- B. Provide additional balancing devices as required.

3.04 ADJUSTMENT TOLERANCES

- A. Air Handling Systems: Adjust to within plus or minus 5 percent of design for supply systems and plus or minus 10 percent of design for return and exhaust systems.
- B. Air Outlets and Inlets: Adjust total to within plus 10 percent and minus 5 percent of design to space. Adjust outlets and inlets in space to within plus or minus 10 percent of design.
- C. Hydronic Systems: Adjust to within plus or minus 10 percent of design.

3.05 RECORDING AND ADJUSTING

- A. Field Logs: Maintain written logs including:
 - 1. Running log of events and issues.
 - 2. Discrepancies, deficient or uncompleted work by others.
 - 3. Contract interpretation requests.
 - 4. Lists of completed tests.
- B. Ensure recorded data represents actual measured or observed conditions.
- C. Permanently mark settings of valves, dampers, and other adjustment devices allowing settings to be restored. Set and lock memory stops.
- D. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- E. Leave systems in proper working order, replacing belt guards, closing access doors, closing doors to electrical switch boxes, and restoring thermostats to specified settings.
- F. Check and adjust systems approximately six months after final acceptance and submit report.

3.06 AIR SYSTEM PROCEDURE

- A. Adjust air handling and distribution systems to provide required or design supply, return, and exhaust air quantities.
- B. Make air quantity measurements in ducts by Pitot tube traverse of entire cross sectional area of duct.
- C. Measure air quantities at air inlets and outlets.
- D. Use volume control devices to regulate air quantities only to extend that adjustments do not create objectionable air motion or sound levels. Effect volume control by duct internal devices such as dampers and splitters.

3.07 WATER SYSTEM PROCEDURE

- A. Adjust water systems to provide required or design quantities.
- B. Use calibrated Venturi tubes, orifices, or other metered fittings and pressure gauges to determine flow rates for system balance. Where flow metering devices are not installed, base flow balance on temperature difference across various heat transfer elements in the system.
- C. Effect system balance with automatic control valves fully open to heat transfer elements.
- D. Effect adjustment of water distribution systems by means of balancing cocks, valves, and fittings. Do not use service or shut-off valves for balancing unless indexed for balance point.
- E. Where available pump capacity is less than total flow requirements or individual system parts, full flow in one part may be simulated by temporary restriction of flow to other parts.

3.08 SCOPE

- A. Test, adjust, and balance the following:
 - 1. HVAC Pumps.
 - 2. Air Inlets and Outlets.

3.09 MINIMUM DATA TO BE REPORTED

- A. Electric Motors:
 - 1. Manufacturer.
 - 2. Model/Frame.

3. HP/BHP.
 4. Phase, voltage, amperage; nameplate, actual, no load.
 5. RPM.
 6. Service factor.
 7. Starter size, rating, heater elements.
 8. Sheave Make/Size/Bore.
- B. Pumps:
1. Identification/number.
 2. Manufacturer.
 3. Size/model.
 4. Impeller.
 5. Service.
 6. Design flow rate, pressure drop, BHP.
 7. Actual flow rate, pressure drop, BHP.
 8. Discharge pressure.
 9. Suction pressure.
 10. Total operating head pressure.
 11. Shut off, discharge and suction pressures.
 12. Shut off, total head pressure.
- C. Air Distribution Tests:
1. Air terminal number.
 2. Room number/location.
 3. Terminal type.
 4. Terminal size.
 5. Area factor.
 6. Design velocity.
 7. Design air flow.
 8. Test (final) velocity.
 9. Test (final) air flow.
 10. Percent of design air flow.

END OF SECTION 230593

**SECTION 230716
HVAC EQUIPMENT INSULATION-CPL****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Equipment insulation.
- B. Flexible removable and reusable blanket insulation.
- C. Covering.

1.02 RELATED REQUIREMENTS

- A. Section 230553 - Identification for HVAC Piping and Equipment-CPL.
- B. Section 232114 - Hydronic Specialties.

1.03 REFERENCE STANDARDS

- A. ASTM C177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus 2019, with Editorial Revision (2023).
- B. ASTM C195 - Standard Specification for Mineral Fiber Thermal Insulating Cement 2007 (Reapproved 2019).
- C. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus 2021.
- D. ASTM C534/C534M - Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form 2023.
- E. ASTM C552 - Standard Specification for Cellular Glass Thermal Insulation 2022.
- F. ASTM C553 - Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications 2013 (Reapproved 2019).
- G. ASTM C592 - Standard Specification for Mineral Fiber Blanket Insulation and Blanket-Type Pipe Insulation (Metal-Mesh Covered) (Industrial Type) 2022a.
- H. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation 2014 (Reapproved 2019).
- I. ASTM C1695 - Standard Specification for Fabrication of Flexible Removable and Reusable Blanket Insulation for Hot Service 2022.
- J. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials 2023c.
- K. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials 2022a, with Editorial Revision (2023).
- L. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with not less than three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labeled with manufacturer's identification, including product density and thickness.
- B. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

1.07 FIELD CONDITIONS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS

2.01 REGULATORY REQUIREMENTS

- A. Surface Burning Characteristics: Flame spread index/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84 or UL 723.

2.02 GLASS FIBER, FLEXIBLE

- A. Manufacturers:
 - 1. Johns Manville Corporation; _____: www.jm.com/#sle.
 - 2. Knauf Insulation; Atmosphere Duct Wrap: www.knaufinsulation.com/#sle.
 - 3. Owens Corning Corporation; _____: www.ocbuildingspec.com/#sle.
 - 4. Substitutions: See Section 016000 - Product Requirements.
- B. Insulation: ASTM C553; flexible, noncombustible.
 - 1. K (Ksi) Value: 0.36 at 75 degrees F (0.052 at 24 degrees C), when tested in accordance with ASTM C177 or ASTM C518.
 - 2. Maximum Water Vapor Absorption: 5.0 percent by weight.
- C. Vapor Barrier Jacket: Kraft paper reinforced with glass fiber yarn and bonded to aluminized film.
 - 1. Moisture Vapor Permeability: 0.02 perm inch (0.029 ng/Pa s m), when tested in accordance with ASTM E96/E96M.
 - 2. Secure with self-sealing longitudinal laps and butt strips.
 - 3. Secure with outward clinch expanding staples and vapor barrier mastic.
- D. Tie Wire: 0.048 inch (1.22 mm) stainless steel with twisted ends on maximum 12 inch (300 mm) centers.
- E. Vapor Barrier Lap Adhesive: Compatible with insulation.
- F. Insulating Cement/Mastic: ASTM C195; hydraulic setting on mineral wool.

2.03 FLEXIBLE REMOVABLE AND REUSABLE BLANKET INSULATION

- A. Manufacturers:
 - 1. Auburn Manufacturing Inc; Ever Green Cut 'n Wrap: www.auburnmfg.com/#sle.
 - 2. Substitutions: See Section 016000 - Product Requirements.
- B. Insulation: ASTM C553 Type V; flexible, noncombustible.
 - 1. Comply with ASTM C1695.
 - 2. K (Ksi) Value: 0.37 at 100 degrees F (0.053 at 38 degrees C), when tested in accordance with ASTM C177 or ASTM C518.
 - 3. Minimum Service Temperature: 32 degrees F (0 degrees C).
 - 4. Maximum Service Temperature: 500 degrees F (260 degrees C).
 - 5. Maximum Water Vapor Absorption: Less than 5.0 percent by weight.
 - 6. Color: Green.
 - 7. Weight: 7.65 oz per sq ft (2334.4 g per sq m).
 - 8. Effective Thickness: 1.25 plus/minus 0.25 inch (0.032 plus/minus 0.0064 m).

2.04 GLASS FIBER, RIGID

- A. Manufacturer:
 - 1. CertainTeed Corporation; _____: www.certainteed.com/#sle.
 - 2. Johns Manville Corporation; _____: www.jm.com/#sle.
 - 3. Knauf Insulation; Earthwool Insulation Board: www.knaufinsulation.com/#sle.
 - 4. Owens Corning Corporation; _____: www.ocbuildingspec.com/#sle.
 - 5. Substitutions: See Section 016000 - Product Requirements.
- B. Insulation: ASTM C612 or ASTM C592; rigid, noncombustible.

1. K (Ksi) Value: 0.25 at 75 degrees F (0.036 at 24 degrees C), when tested in accordance with ASTM C177 or ASTM C518.
 2. Maximum Service Temperature: 850 degrees F (454 degrees C).
 3. Maximum Water Vapor Absorption: 5.0 percent by weight.
 4. Maximum Density: 8.0 lb/cu ft (128 kg/cu m).
- C. Vapor Barrier Jacket:
1. Moisture Vapor Permeability: 0.02 perm inch (0.029 ng/Pa s m), when tested in accordance with ASTM E96/E96M.
 2. Secure with self-sealing longitudinal laps and butt strips.
 3. Secure with outward clinch expanding staples and vapor barrier mastic.
- D. Facing: 1 inch (25 mm) galvanized steel hexagonal wire mesh stitched on one face of insulation.
- E. Vapor Barrier Lap Adhesive: Compatible with insulation.
- F. Insulating Cement/Mastic: ASTM C195; hydraulic setting on mineral wool.

2.05 CELLULAR GLASS

- A. Manufacturer:
1. Owens Corning Corporation; _____: www.ocbuildingspec.com/#sle.
 2. Substitutions: See Section 016000 - Product Requirements.
- B. Pipe and Tubing Insulation: ASTM C552, Type II, Grade 6.
1. K (Ksi) Value: 0.35 (0.050) at 100 degrees F (38 degrees C).
 2. Service Temperature Range: From 250 degrees F (121 degrees C) to 800 degrees F (427 degrees C).
 3. Water Vapor Permeability: 0.005 perm inch (0.007 ng/Pa s m) maximum per inch.
 4. Water Absorption: 0.5 percent by volume, maximum.
 5. Density: At least 6.12 lb/cu ft (98 kg/cu m).
- C. Block Insulation: ASTM C552, Type I, Grade 6.
1. K (Ksi) Value: 0.35 at 100 degrees F (0.050 at 38 degrees C).
 2. Service Temperature: 800 degrees F (427 degrees C), maximum.
 3. Water Vapor Permeability: 0.005 perm inch (0.007 ng/Pa s m) maximum per inch.
 4. Water Absorption: 0.5 percent by volume, maximum.
 5. Density: At least 6.12 lb/cu ft (98 kg/cu m).

2.06 FLEXIBLE ELASTOMERIC CELLULAR INSULATION

- A. Manufacturer:
1. Aeroflex USA, Inc; Aerocel AC Sheet and Roll: www.aeroflexusa.com/#sle.
 2. Armacell LLC; ArmaFlex Ultra with FlameDefense: www.armacell.us/#sle.
 3. K-Flex USA LLC; Insul-Sheet: www.kflexusa.com/#sle.
 4. Substitutions: See Section 016000 - Product Requirements
- B. Insulation: Preformed flexible elastomeric cellular rubber insulation complying with ASTM C534/C534M Grade 1, in sheet form.
1. Minimum Service Temperature: Minus 40 degrees F (Minus 40 degrees C).
 2. Maximum Service Temperature: 220 degrees F (104 degrees C).
 3. Connection: Waterproof vapor barrier adhesive.
- C. Elastomeric Foam Adhesive: Air dried, contact adhesive, compatible with insulation.

2.07 JACKETS

- A. PVC Plastic:
1. Jacket: Sheet material, off-white color.
 - a. Minimum Service Temperature: Minus 40 degrees F (Minus 40 degrees C).
 - b. Maximum Service Temperature: 150 degrees F (66 degrees C).
 - c. Moisture Vapor Permeability: 0.02 perm inch (0.029 ng/Pa s m), when tested in accordance with ASTM E96/E96M.

- d. Thickness: 10 mil (0.25 mm).
- e. Connections: Brush on welding adhesive.
- 2. Covering Adhesive Mastic: Compatible with insulation.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that equipment has been tested before applying insulation materials.
- B. Verify that surfaces are clean and dry, with foreign material removed.

3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Factory Insulated Equipment: Do not insulate.
- C. Exposed Equipment: Locate insulation and cover seams in least visible locations.
- D. Apply insulation close to equipment by grooving, scoring, and beveling insulation. Fasten insulation to equipment with studs, pins, clips, adhesive, wires, or bands.
- E. Fill joints, cracks, seams, and depressions with bedding compound to form smooth surface. On cold equipment, use vapor barrier cement.
- F. Insulated equipment containing fluids below ambient temperature; insulate entire system.
- G. Fiber glass insulated equipment containing fluids below ambient temperature; provide vapor barrier jackets, factory-applied or field-applied. Finish with glass cloth and vapor barrier adhesive.
- H. Finish insulation at supports, protrusions, and interruptions.
- I. Equipment in Mechanical Equipment Rooms or Finished Spaces: Finish with canvas jacket sized for finish painting or PVC jacket and fitting covers.
- J. Nameplates and ASME Stamps: Bevel and seal insulation around; do not insulate over.
- K. Equipment Requiring Access for Maintenance, Repair, or Cleaning: Install insulation so it can be easily removed and replaced without damage.

3.03 SCHEDULE

- A. Cooling Systems:
 - 1. Pump Bodies.

END OF SECTION 230716

**SECTION 232114
HYDRONIC SPECIALTIES****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Pump connectors.

1.02 RELATED REQUIREMENTS

- A. Section 232113 - Hydronic Piping.

1.03 REFERENCE STANDARDS**1.04 SUBMITTALS**

- A. See Section 013300 - Submittal Procedures.
- B. Product Data: Provide product data for manufactured products and assemblies required for this project. Include component sizes, rough-in requirements, service sizes, and finishes. Include product description and model.
- C. Manufacturer's Installation Instructions: Indicate hanging and support methods, joining procedures.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.
- B. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.
- C. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

PART 2 PRODUCTS**2.01 PUMP CONNECTORS**

- A. Manufacturers:
 - 1. Anvil International; AnviFlex: www.anvilintl.com/#sle.
 - 2. Ferguson Enterprises Inc; _____: www.fnw.com/#sle.
 - 3. The Metraflex Company; Vane Flex: www.metraflex.com/#sle.
- B. Flexible Connectors: Flanged, braided type with wetted components of stainless steel, sized to match piping.
 - 1. Maximum Allowable Working Pressure: 150 psig (1030 kPa) at 120 degrees F (49 degrees C).
 - 2. Accommodate the Following:
 - a. Axial Deflection in Compression and Expansion: _____ inch (_____ mm).
 - b. Lateral Movement: _____ inch (_____ mm).
 - c. Angular Rotation: 15 degrees.
 - d. Force developed by 1.5 times specified maximum allowable operating pressure.
 - 3. End Connections: Same as specified for pipe jointing.
 - 4. Provide necessary accessories including, but not limited to, swivel joints.

PART 3 EXECUTION**3.01 INSTALLATION**

- A. Install specialties in accordance with manufacturer's instructions.
- B. Support pump fittings with floor-mounted pipe and flange supports.

END OF SECTION 232114

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**SECTION 232123
HYDRONIC PUMPS****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Base-mounted pumps.

1.02 RELATED REQUIREMENTS

- A. Section 033000 - Cast-in-Place Concrete.

1.03 REFERENCE STANDARDS

- A. UL 778 - Standard for Motor-Operated Water Pumps Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide certified pump curves showing performance characteristics with pump and system operating point plotted. Include NPSH curve when applicable. Include electrical characteristics and connection requirements.
- C. Millwright's Certificate: Certify that base mounted pumps have been aligned.
- D. Manufacturer's Installation Instructions: Indicate hanging and support requirements and recommendations.

PART 2 PRODUCTS**2.01 MANUFACTURERS**

- A. Armstrong Fluid Technology, Inc; _____: www.armstrongfluidtechnology.com/#sle.
- B. Bell & Gossett, a Xylem Inc. brand; _____: www.bellgossett.com/#sle.
- C. Substitutions: See Section 016000 - Product Requirements.

2.02 HVAC PUMPS - GENERAL

- A. Provide pumps that operate at specified system fluid temperatures without vapor binding and cavitation, are non-overloading in parallel or individual operation, and operate within 25 percent of midpoint of published maximum efficiency curve.
- B. Minimum Quality Standard: UL 778.
- C. Base Mounted Pumps: Aligned by qualified millwright.
- D. Products Requiring Electrical Connection: Listed and classified by UL or testing agency acceptable to Authority Having Jurisdiction as suitable for the purpose specified and indicated.

2.03 BASE-MOUNTED PUMPS

- A. Type: Horizontal shaft, single stage, direct connected, radially or horizontally split casing, for 125 psi (860 kPa) maximum working pressure.
- B. Casing: Cast iron, or ductile iron with suction and discharge gauge ports, renewable bronze casing wearing rings, seal flush connection, drain plug, flanged suction and discharge.
- C. Impeller: Bronze, fully enclosed, keyed to shaft.
- D. Bearings: Oil lubricated roller or ball bearings.
- E. Shaft: Alloy steel with copper, bronze, or stainless steel shaft sleeve.
- F. Seal: Mechanical seal, 225 degrees F (107 degrees C) maximum continuous operating temperature.
- G. Drive: Flexible coupling with coupling guard.
- H. Baseplate: Cast iron or fabricated steel with integral drain rim.

PART 3 EXECUTION**3.01 PREPARATION**

- A. Verify that electric power is available and of the correct characteristics.

3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Provide access space around pumps for service. Provide no less than minimum space recommended by manufacturer.
- C. Decrease from line size with long radius reducing elbows or reducers. Support piping adjacent to pump such that no weight is carried on pump casings. For close-coupled or base-mounted pumps, provide supports under elbows on pump suction and discharge line sizes 4 inches (102 mm) and over.
- D. Provide line sized shut-off valve and strainer on pump suction, and line sized soft seat check valve and balancing valve on pump discharge.
- E. Provide air cock and drain connection on horizontal pump casings.
- F. Provide drains for bases and seals, piped to and discharging into floor drains.
- G. Check, align, and certify alignment of base-mounted pumps prior to start-up.
- H. Install base-mounted pumps on concrete housekeeping base, with anchor bolts, set and level, and grout in place. Refer to Section 033000.
- I. Lubricate pumps before start-up.

END OF SECTION 232123

**SECTION 233100
HVAC DUCTS AND CASINGS****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Metal ducts.
- B. Flexible ducts.

1.02 RELATED REQUIREMENTS

- A. Section 230593 - Testing, Adjusting, and Balancing for HVAC-CPL.
- B. Section 230713 - Duct Insulation-CPL: External insulation and duct liner.
- C. Section 233300 - Air Duct Accessories.
- D. Section 233600 - Air Terminal Units.
- E. Section 233700 - Air Outlets and Inlets.

1.03 REFERENCE STANDARDS

- A. ASHRAE (FUND) - ASHRAE Handbook - Fundamentals Most Recent Edition Cited by Referring Code or Reference Standard.
- B. ASTM A36/A36M - Standard Specification for Carbon Structural Steel 2019.
- C. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process 2023.
- D. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar 2023.
- E. ASTM A1008/A1008M - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Required Hardness, Solution Hardened, and Bake Hardenable 2023.
- F. ASTM B209/B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate 2021a.
- G. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate 2014.
- H. ASTM B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric) 2014.
- I. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials 2023c.
- J. ICC-ES AC01 - Acceptance Criteria for Expansion Anchors in Masonry Elements 2018, with Editorial Revision (2020).
- K. ICC-ES AC106 - Acceptance Criteria for Predrilled Fasteners (Screw Anchors) in Masonry 2018, with Editorial Revision (2020).
- L. ICC-ES AC193 - Acceptance Criteria for Mechanical Anchors in Concrete Elements 2017, with Editorial Revision (2020).
- M. ICC-ES AC308 - Acceptance Criteria for Post-Installed Adhesive Anchors in Concrete Elements 2023.
- N. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems 2024.
- O. NFPA 90B - Standard for the Installation of Warm Air Heating and Air-Conditioning Systems 2024.
- P. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2020.
- Q. UL 181 - Standard for Factory-Made Air Ducts and Air Connectors Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.

- B. Product Data: Provide data for duct materials.
- C. Shop Drawings: Indicate duct fittings, particulars such as gauges, sizes, welds, and configuration prior to start of work for _____ pressure class and higher systems.
- D. Test Reports: Indicate pressure tests performed. Include date, section tested, test pressure, and leakage rate, following SMACNA (LEAK).

PART 2 PRODUCTS

2.01 DUCT ASSEMBLIES

- A. Provide UL Class 1 ductwork, fittings, hangers, supports, and appurtenances in accordance with NFPA 90A and SMACNA (DCS) guidelines unless stated otherwise.
- B. Duct Shape and Material in accordance with Allowed Static Pressure Range:
 - 1. Round: Plus or minus 2 in-wc (500 Pa) of galvanized steel.
 - 2. Rectangular: Plus or minus 1/2 in-wc (125 Pa) of galvanized steel.
- C. Duct Sealing and Leakage in accordance with Static Pressure Class:
 - 1. Duct Pressure Class and Material for Common Mechanical Ventilation Applications:
 - a. Supply Air: 1 in-wc (250 Pa) pressure class, galvanized steel.
 - b. Return and Relief Air: 1/2 in-wc (125 Pa) pressure class, galvanized steel.
 - c. General Exhaust Air: 1/2 in-wc (125 Pa) pressure class, galvanized steel.
- D. Duct Fabrication Requirements:
 - 1. Duct and Fitting Fabrication and Support: SMACNA (DCS) including specifics for continuously welded round and oval duct fittings.
 - 2. No variation of duct configuration or size permitted except by written permission. Size round duct installed in place of rectangular ducts in accordance with ASHRAE (FUND) Handbook - Fundamentals.
 - 3. Use reinforced and sealed sheet-metal materials at recommended gauges for indicated operating pressures or pressure class.
 - 4. Construct tees, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible and where rectangular elbows must be used, provide airfoil turning vanes of perforated metal with glass fiber insulation.
 - 5. Provide turning vanes of perforated metal with glass fiber insulation when acoustical lining is indicated.
 - 6. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 30 degrees divergence upstream of equipment and 45 degrees convergence downstream.
 - 7. Provide turning vanes of perforated metal with glass fiber insulation when an acoustical lining is required.
 - 8. Where ducts are connected to exterior wall louvers and duct outlet is smaller than louver frame, provide blank-out panels sealing louver area around duct. Use same material as duct, painted black on exterior side; seal to louver frame and duct.
- E. Regulatory Requirements: Construct ductwork to comply with NFPA 90A standards.
- F. Ducts: Galvanized steel, unless otherwise indicated.
- G. Low Pressure Supply (Heating Systems): 2 inch wg (500 Pa) pressure class, galvanized steel.
- H. Low Pressure Supply (System with Cooling Coils): 2 inch wg (500 Pa) pressure class, galvanized steel.
- I. Return and Relief: 1 inch wg (250 Pa) pressure class, galvanized steel.
- J. General Exhaust: 1 inch wg (250 Pa) pressure class, galvanized steel.

2.02 MATERIALS

- A. Galvanized Steel for Ducts: Hot-dipped galvanized steel sheet, ASTM A653/A653M FS Type B, with G60/Z180 coating.
- B. Joint Sealers and Sealants: Non-hardening, water resistant, mildew and mold resistant.

1. Type: Heavy mastic or liquid used alone or with tape, suitable for joint configuration and compatible with substrates, and recommended by manufacturer for pressure class of ducts.
2. VOC Content: Not more than 250 g/L, excluding water.
3. Surface Burning Characteristics: Flame spread index of zero and smoke developed index of zero, when tested in accordance with ASTM E84.
4. Manufacturers:
 - a. Carlisle HVAC Products; Hardcast Versa-Grip 181 Water Based Fiber Reinforced Duct Sealant: www.carlislehvac.com/#sle.
 - b. Design Polymeric; DP 1010 Water Based Smooth Duct Sealant, Zero VOC, Premium Quality: www.designpoly.com/#sle.
 - c. Ductmate Industries, Inc, a DMI Company; _____: www.ductmate.com/#sle.
- C. Gasket Tape: Provide butyl rubber gasket tape for a flexible seal between transfer duct connector (TDC), transverse duct flange (TDF), applied flange connections, and angle rings connections.
- D. Hanger Rod: ASTM A36/A36M; steel, galvanized; threaded both ends, threaded one end, or continuously threaded.
- E. Hanger Fasteners: Attach hangers to structure using appropriate fasteners, as follows:
 1. Concrete Wedge Expansion Anchors: Complying with ICC-ES AC193.
 2. Masonry Wedge Expansion Anchors: Complying with ICC-ES AC01.
 3. Concrete Screw Type Anchors: Complying with ICC-ES AC193.
 4. Masonry Screw Type Anchors: Complying with ICC-ES AC106.
 5. Concrete Adhesive Type Anchors: Complying with ICC-ES AC308.
 6. Other Types: As required.

2.03 DUCTWORK FABRICATION

- A. Fabricate and support in accordance with SMACNA (DCS) and as indicated.
- B. No variation of duct configuration or size permitted except by written permission. Size round duct installed in place of rectangular ducts in accordance with ASHRAE (FUND) Handbook - Fundamentals.
- C. Provide duct material, gauges, reinforcing, and sealing for operating pressures indicated.
- D. Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible and where rectangular elbows must be used, provide air foil turning vanes of perforated metal with glass fiber insulation.
- E. Provide turning vanes of perforated metal with glass fiber insulation when acoustical lining is indicated.
- F. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 30 degrees divergence upstream of equipment and 45 degrees convergence downstream.
- G. Fabricate continuously welded round and oval duct fittings in accordance with SMACNA (DCS).

2.04 MANUFACTURED DUCTWORK AND FITTINGS

- A. Material Requirements:
 1. Galvanized Steel: Hot-dipped galvanized steel sheet, ASTM A653/A653M FS Type B, with G60/Z180 coating.
- B. Round Metal Ducts:
 1. Round Single Wall Duct: Round lock seam duct with galvanized steel outer wall.
 2. Round Connection System: Interlocking duct connection system per SMACNA (DCS).
- C. Connectors, Fittings, Sealants, and Miscellaneous:
 1. Fittings: Manufacture with solid inner wall of perforated galvanized steel.
 2. Transverse Duct Connection System: SMACNA "E" rated rigid class connection, interlocking angle and duct edge connection system with sealant, gasket, cleats, and corner clips in accordance with SMACNA (DCS).

3. Joint Sealers and Sealants: Non-hardening, water resistant, mildew and mold resistant.
 - a. Type: Heavy mastic or liquid used alone or with tape, suitable for joint configuration and compatible with substrates, and recommended by manufacturer for pressure class of ducts.
 - b. VOC Content: Not more than 250 g/L, excluding water.
 - c. Surface Burning Characteristics: Flame spread index of zero and smoke developed index of zero, when tested in accordance with ASTM E84.
 - d. For Use with Flexible Ducts: UL labeled.
4. Gasket Tape:
 - a. Provide butyl rubber gasket tape for a flexible seal between transfer duct connector (TDC), transverse duct flange (TDF), applied flange connections, and angle ring connections.
5. Hanger Rod: ASTM A36/A36M; steel, galvanized; threaded both ends, threaded one end, or continuously threaded.
6. Hanger Fasteners: Attach hangers to structure using appropriate fasteners as follows:
 - a. Concrete Wedge Expansion Anchors: Complying with ICC-ES AC193.
 - b. Masonry Wedge Expansion Anchors: Complying with ICC-ES AC01.
 - c. Concrete Screw Type Anchors: Complying with ICC-ES AC193.
 - d. Masonry Screw Type Anchors: Complying with ICC-ES AC106.
 - e. Concrete Adhesive Type Anchors: Complying with ICC-ES AC308.

2.05 FLEXIBLE DUCTS

- A. Flexible Air Ducts:
 1. UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound spring steel wire.
 2. Insulation: Fiberglass insulation with polyethylene vapor barrier film.
 3. Pressure Rating: From 10 in-wc (2.5 kPa) positive to 1 in-wc (250 Pa) negative.
 4. Maximum Velocity: 4,000 fpm (20.3 m/s).
 5. Temperature Range: Minus 20 to 210 degrees F (Minus 28 to 99 degrees C).

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install, support, and seal ducts in accordance with SMACNA (DCS).
- B. Install in accordance with manufacturer's instructions.
- C. Comply with safety standards NFPA 90A and NFPA 90B.
- D. During construction provide temporary closures of metal or taped polyethylene on open ductwork to prevent construction dust from entering ductwork system.
- E. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 30 degrees divergence upstream of equipment and 45 degrees convergence downstream.
- F. Flexible Ducts: Connect to metal ducts with adhesive.
- G. Duct sizes indicated are inside clear dimensions. For lined ducts, maintain sizes inside lining.
- H. Provide openings in ductwork where required to accommodate thermometers and controllers. Provide pilot tube openings where required for testing of systems, complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring.
- I. Locate ducts with sufficient space around equipment to allow normal operating and maintenance activities.
- J. Use crimp joints with or without bead for joining round duct sizes 8 inch (200 mm) and smaller with crimp in direction of air flow.
- K. Use double nuts and lock washers on threaded rod supports.

- L. Connect terminal units to supply ducts directly or with one foot (300 mm) maximum length of flexible duct. Do not use flexible duct to change direction.
- M. Connect diffusers or light troffer boots to low pressure ducts directly or with 5 feet (1.5 m) maximum length of flexible duct held in place with strap or clamp.

END OF SECTION 233100

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**SECTION 233300
AIR DUCT ACCESSORIES****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Air turning devices/extractors.
- B. Flexible duct connectors.
- C. Volume control dampers.

1.02 RELATED REQUIREMENTS

- A. Section 078400 - Firestopping.
- B. Section 233100 - HVAC Ducts and Casings.

1.03 REFERENCE STANDARDS

- A. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems 2024.
- B. NFPA 92 - Standard for Smoke Control Systems 2021, with Amendment.
- C. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2020.
- D. UL 33 - Safety Heat Responsive Links for Fire-Protection Service Current Edition, Including All Revisions.
- E. UL 555 - Standard for Fire Dampers Current Edition, Including All Revisions.
- F. UL 555C - Standard for Safety Ceiling Dampers Current Edition, Including All Revisions.
- G. UL 555S - Standard for Smoke Dampers Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide for shop fabricated assemblies including volume control dampers, duct access doors, duct test holes, and hardware used. Include electrical characteristics and connection requirements.
- C. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 016000 - Product Requirements, for additional provisions.
 - 2. Extra Fusible Links: One of each type and size.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect dampers from damage to operating linkages and blades.

PART 2 PRODUCTS**2.01 AIR TURNING DEVICES/EXTRACTORS**

- A. Manufacturers:
 - 1. Carlisle HVAC Products; Dynair Hollow Vane and Rail (Double Wall Vane): www.carlislehvac.com/#sle.
 - 2. Elgen Manufacturing Company, Inc: www.elgenmfg.com/#sle.
 - 3. Krueger-HVAC, Division of Air System Components: www.krueger-hvac.com/#sle.
 - 4. Ruskin Company: www.ruskin.com/#sle.
 - 5. Titus HVAC, a brand of Johnson Controls: www.titus-hvac.com/#sle.
 - 6. Ward Industries, a brand of Hart and Cooley, Inc: www.wardind.com/#sle.
 - 7. Substitutions: See Section 016000 - Product Requirements.

- B. Multi-blade device with blades aligned in short dimension; steel construction; with individually adjustable blades, mounting straps.

2.02 FLEXIBLE DUCT CONNECTORS

- A. Manufacturers:
 - 1. Carlisle HVAC Products; Dynair Connector Plus G90 Steel Offset Seam Neoprene Fabric: www.carlislehvac.com/#sle.
 - 2. Ductmate Industries, Inc, a DMI Company: www.ductmate.com/#sle.
 - 3. Elgen Manufacturing Company, Inc: www.elgenmfg.com/#sle.
- B. Fabricate in accordance with SMACNA (DCS) and as indicated.
- C. Flexible Duct Connections: Fabric crimped into metal edging strip.
- D. Maximum Installed Length: 14 inch (356 mm).

2.03 VOLUME CONTROL DAMPERS

- A. Manufacturers:
 - 1. Louvers & Dampers, Inc, a brand of Mestek, Inc: www.louvers-dampers.com/#sle.
 - 2. Nailor Industries, Inc: www.nailor.com/#sle.
 - 3. Ruskin Company: www.ruskin.com/#sle.
 - 4. United Enertech: www.unitedenertech.com/#sle.
 - 5. Substitutions: See Section 016000 - Product Requirements.
- B. Fabricate in accordance with SMACNA (DCS) and as indicated.
- C. Single Blade Dampers:
 - 1. Fabricate for duct sizes up to 6 by 30 inch (150 by 760 mm).
 - 2. Blade: 24 gauge, 0.0239 inch (0.61 mm), minimum.
- D. Multi-Blade Damper: Fabricate of opposed blade pattern with maximum blade sizes 8 by 72 inch (200 by 1825 mm). Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.
 - 1. Blade: 18 gauge, 0.0478 inch (1.21 mm), minimum.
- E. End Bearings: Except in round ducts 12 inches (300 mm) and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon, thermoplastic elastomer, or sintered bronze bearings.

PART 3 EXECUTION

3.01 PREPARATION

- A. Verify that electric power is available and of the correct characteristics.

3.02 INSTALLATION

- A. Install accessories in accordance with manufacturer's instructions, NFPA 90A, and follow SMACNA (DCS). Refer to Section 233100 for duct construction and pressure class.
- B. Provide duct test holes where indicated and required for testing and balancing purposes.
- C. At equipment supported by vibration isolators, provide flexible duct connections immediately adjacent to the equipment.
- D. Provide balancing dampers at points on supply, return, and exhaust systems where branches are taken from larger ducts as required for air balancing. Install minimum 2 duct widths from duct take-off.
- E. Provide balancing dampers on duct take-off to diffusers, grilles, and registers, regardless of whether dampers are specified as part of the diffuser, grille, or register assembly.

END OF SECTION 233300

**SECTION 233700
AIR OUTLETS AND INLETS****PART 1 GENERAL****1.01 SECTION INCLUDES**

- A. Diffusers:
 - 1. Rectangular ceiling diffusers.
- B. Registers/grilles:
 - 1. Ceiling-mounted, exhaust and return register/grilles.

1.02 REFERENCE STANDARDS

- A. AMCA 500-L - Laboratory Methods of Testing Louvers for Rating 2023.
- B. AMCA 550 - Test Method for High Velocity Wind Driven Rain Resistant Louvers 2022.
- C. ASHRAE Std 70 - Method of Testing the Performance of Air Outlets and Air Inlets 2023.
- D. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes 2021.
- E. ASTM B221M - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric) 2021.
- F. SMACNA (ASMM) - Architectural Sheet Metal Manual 2012.
- G. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2020.

1.03 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data for equipment required for this project. Review outlets and inlets as to size, finish, and type of mounting prior to submission. Submit schedule of outlets and inlets showing type, size, location, application, and noise level.

1.04 QUALITY ASSURANCE

- A. Test and rate air outlet and inlet performance in accordance with ASHRAE Std 70.
- B. Test and rate louver performance in accordance with AMCA 500-L.

PART 2 PRODUCTS**2.01 RECTANGULAR CEILING DIFFUSERS**

- A. Type: Provide square, stamped, multi-core diffuser to discharge air in 360 degree, one way, two way, three way, four way, and _____ pattern with sectorizing baffles where indicated.
- B. Connections: Round.
- C. Frame: Provide surface mount and inverted T-bar type. In plaster ceilings, provide plaster frame and ceiling frame.
- D. Fabrication: Steel with baked enamel finish.
- E. Color: As indicated.
- F. Accessories: Provide radial opposed blade volume control damper; removable core with damper adjustable from diffuser face.

2.02 CEILING EXHAUST AND RETURN REGISTERS/GRILLES

- A. Type: Streamlined blades, 3/4 inch (19 mm) minimum depth, 3/4 inch (19 mm) maximum spacing, with blades set at 45 degrees, vertical face.
- B. Frame: 1-1/4 inch (32 mm) margin with countersunk screw mounting.
- C. Fabrication: Steel with 20 gauge, 0.0359 inch (0.91 mm) minimum frames and 22 gauge, 0.0299 inch (0.76 mm) minimum blades, steel and aluminum with 20 gauge, 0.0359 inch (0.91 mm) minimum frame, or aluminum extrusions, with factory baked enamel finish.

- D. Fabrication: Stainless steel with 20 gauge, 0.0359 inch (0.91 mm) minimum frames and 22 gauge, 0.0299 inch (0.76 mm) minimum blades, steel and aluminum with 20 gauge, 0.0359 inch (0.91 mm) minimum frame.
- E. Color: As indicated.

PART 3 EXECUTION**3.01 INSTALLATION**

- A. Install in accordance with manufacturer's instructions.
- B. Comply with SMACNA (ASMM) for flashing/counter-flashing of roof penetrations and supports for roof curbs and roof mounted equipment.
- C. Check location of outlets and inlets and make necessary adjustments in position to comply with architectural features, symmetry, and lighting arrangement.
- D. Install diffusers to ductwork with air tight connection.
- E. Provide balancing dampers on duct take-off to diffusers, and grilles and registers, despite whether dampers are specified as part of the diffuser, or grille and register assembly.
- F. Paint ductwork visible behind air outlets and inlets matte black. Refer to Section 099123.

END OF SECTION 233700