

**SECTION 05 4000  
COLD-FORMED METAL FRAMING**

**PART 1 GENERAL**

**1.01 SECTION INCLUDES**

- A. Formed steel stud exterior wall and interior wall framing.
- B. Exterior wall sheathing.
- C. Water-resistive barrier over sheathing.

**1.02 RELATED REQUIREMENTS**

**1.03 REFERENCE STANDARDS**

- A. AISI S100 - North American Specification for the Design of Cold-Formed Steel Structural Members 2016, with Supplement (2018).
- B. ASTM C955 - Standard Specification for Cold-Formed Steel Structural Framing Members 2018, with Editorial Revision.
- C. ASTM C1007 - Standard Specification for Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories 2020.

**1.04 ADMINISTRATIVE REQUIREMENTS**

- A. Coordinate with work of other sections that is to be installed in or adjacent to the metal framing system, including but not limited to structural anchors, cladding anchors, utilities, insulation, and firestopping.

**1.05 SUBMITTALS**

- A. See Section 01 3000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide data on standard framing members; describe materials and finish, product criteria, limitations.
- C. Product Data: Provide manufacturer's data on factory-made framing connectors, showing compliance with requirements.
- D. Manufacturer's Installation Instructions: Indicate special procedures, conditions requiring special attention.

**1.06 QUALITY ASSURANCE**

- A. Designer Qualifications: Design framing system under direct supervision of a Professional Structural Engineer experienced in design of this work and licensed in New York.
- B. Manufacturer Qualifications: Company specializing in manufacturing the types of products specified in this section, and with minimum three years of documented experience.

**PART 2 PRODUCTS**

**2.01 MANUFACTURERS**

- A. Metal Framing:
  - 1. ClarkDietrich: [www.clarkdietrich.com/#sle](http://www.clarkdietrich.com/#sle).
  - 2. Marino: [www.marinoware.com/#sle](http://www.marinoware.com/#sle).
  - 3. Substitutions: See Section 01 6000 - Product Requirements.

- B. Framing Connectors and Accessories:
  - 1. Same manufacturer as metal framing.
  - 2. Substitutions: See Section 01 6000 - Product Requirements.

## 2.02 FRAMING SYSTEM

- A. Provide primary and secondary framing members, bridging, bracing, plates, gussets, clips, fittings, reinforcement, and fastenings as required to provide a complete framing system.
- B. Design Requirements: Provide completed framing system having the following characteristics:
  - 1. Design: Calculate structural characteristics of cold-formed steel framing members according to AISI S100.
  - 2. Structural Performance: Design, engineer, fabricate, and erect to withstand specified design loads for project conditions within required limits.
  - 3. Design Loads: In accordance with applicable codes.
  - 4. Live load deflection meeting the following, unless otherwise indicated:
  - 5. Able to tolerate movement of components without damage, failure of joint seals, undue stress on fasteners, or other detrimental effects when subject to seasonal or cyclic day/night temperature ranges.
  - 6. Able to accommodate construction tolerances, deflection of building structural members, and clearances of intended openings.

## 2.03 FRAMING MATERIALS

- A. Studs and Track: ASTM C955; studs formed to channel, C- or Sigma-shaped with punched web; U-shaped track in matching nominal width and compatible height.

## 2.04 ACCESSORIES

- A. Bracing, Furring, Bridging: Formed sheet steel, thickness determined for conditions encountered; finish to match framing components.
- B. Plates, Gussets, Clips: Formed Sheet Steel, thickness determined for conditions encountered; finish to match framing components.
- C. Water-Resistive Barrier: No. 15 asphalt felt.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Verify that substrate surfaces are ready to receive work.
- B. Verify field measurements and adjust installation as required.

### 3.02 INSTALLATION OF STUDS

- A. Install components in accordance with manufacturers' instructions and ASTM C1007 requirements.
- B. Align floor and ceiling tracks; locate to wall layout. Secure in place with fasteners at maximum 24 inches (600 mm) on center. Coordinate installation of sealant with floor and ceiling tracks.
- C. Place studs at 16 inches (400 mm) on center; not more than 2 inches (50 mm) from abutting walls and at each side of openings. Connect studs to tracks using clip and tie method.
- D. Construct corners using minimum of three studs. Install double studs at wall openings, door and window jambs.

- E. Install load-bearing studs full length in one piece. Splicing of studs is not permitted.
- F. Install load-bearing studs, brace, and reinforce to develop full strength and achieve design requirements.
- G. Coordinate placement of insulation in multiple stud spaces made inaccessible after erection.
- H. Install intermediate studs above and below openings to align with wall stud spacing.
- I. Provide deflection allowance in stud track, directly below horizontal building framing at non-load bearing framing.
- J. Attach cross studs to studs for attachment of fixtures anchored to walls.
- K. Install framing between studs for attachment of mechanical and electrical items, and to prevent stud rotation.
- L. Touch-up field welds and damaged galvanized surfaces with primer.

**3.03 INSTALLATION OF WALL SHEATHING**

- A. Install wall sheathing with long dimension perpendicular to wall studs, with ends over firm bearing and staggered, using self-tapping screws.
  - 1. Place water-resistive barrier horizontally over wall sheathing, weather lapping edges, and ends.

**END OF SECTION**

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